Springless Diaphragm Valves for High Performance



DP Series

- Suitable for ultrahigh-purity applications
- 316L VIM-VAR stainless steel body
- Low-pressure and high-pressure models
- VCR®, tube butt weld, and modular surface-mount end connections
- Manual or pneumatic actuation



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Features

Seat

Fully contained PCTFE seat design provides:

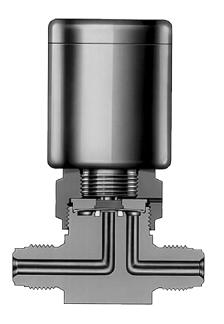
- excellent resistance to swelling and contamination
- improved helium leak test performance
- minimal particle generation
- Iong cycle life.

Diaphragm

- Elgiloy® material for strength and corrosion resistance
- Optimal design for long cycle life

Body

- 316L VIM-VAR stainless steel body material for ultrahigh-purity applications
- Fully swept flow path
 - minimizes entrapment areas
 - facilitates purging
 - maximizes flow capacity.



Models

Low-Pressure

- Pressure rating: 250 psig (17.2 bar)
- Temperature rating: −10 to 150°F (−23 to 65°C)
- Flow coefficient: 0.27

High-Pressure

- Pressure rating: 3045 psig (210 bar)
- Temperature rating: −10 to 150°F (−23 to 65°C)
- Flow coefficient: 0.20

Technical Data

	Working psig	Pressure (bar)	•	ure Rating	Flow		Internal	Pneuma Actuation	tic Actuator Air
Model	Operating	Burst	Operating	Short-Term Bakeout	Coefficient (C _v)	Orifice in. (mm)	Volume in.3 (cm3)	Pressure psig (bar)	Displacement in.3 (cm3)
Low- pressure	Vacuum to 250 (17.2)	3200 (220)	–10 to 150	302 (150)	0.27	0.16	0.086 (1.4) (body with	60 to 120 (4.2 to 8.2)	0.09 (1.5)
High- pressure	Vacuum to 3045 (210)	12 200 (840)	(-23 to 65)	(valve open)	0.20	(4.1)	BW4 ends)	70 to 120 (4.9 to 8.2)	0.47 (7.7)

See Options and Accessories, page 12, for high-temperature seat materials.



Materials of Construction



High-Pressure Pneumatic Actuator Shown

	Material Grade/ASTM Specification		
Component	Low-Pressure High-Pressur		
Body and integral end connections		M-VAR SS/ 5 Ultrahigh-Purity ^①	
Welded VCR end connections		VAR SS/ 805 High-Purity ^①	
Swagelok tube fittings	316 S	SS/A276	
Seat	PCTF	E/D1430	
Diaphragm	Elgiloy/.	AMS 5876	
Support diaphragm	Silver-plated E	lgiloy /AMS 5876	
Washer	_	S17700	
Bonnet	S17400 SS		
Bonnet nut	316 SS		
	Pneumatic Actuator		
Cylinder, cap, pistons	Aluminum		
O-rings	Buna N		
Springs	S17	700 SS	
Button	31	6 SS	
	Manual Actuator		
Actuator	316 SS		
Button	- 316 SS		
Directional handle	Nylon with stainless steel insert		
Integral lockout handle	Glass-filled nylon with stainless steel base		
Round handle	Polyester with stainless steel insert		
Toggle handle	316 SS with epoxy coating		

Wetted components listed in italics.

O-rings are lubricated with PTFE-based lube; no lubricants on wetted components.

① 20 % minimum elongation allowed.

Process Specifications

See Swagelok *Ultrahigh-Purity Process Specification (SC-01)*, MS-06-61, Swagelok *Photovoltaic Process Specification (SC-06)*, MS-06-64, and Swagelok *Special Cleaning and Packaging (SC-11)*, MS-06-63, for details on processes, process controls, and process verification.

Cleaning	Assembly and Packaging	Process Designator	Process Specification	Wetted Surface Roughness (R _a)	Testing
Ultrahigh-purity cleaning with a continuously monitored, deionized water, ultrasonic cleaning system	Performed in ISO Class 4 work areas; valves are double bagged and vacuum sealed in cleanroom bags.	Р	Ultrahigh- Purity Process Specification (SC-01)		Inboard helium leak tested to a rate of 1 × 10-9
High-purity cleaning with a continuously monitored, deionized water, ultrasonic cleaning system	Performed in specially cleaned areas; valves are individually bagged.	P6	Photovoltaic Process Specification (SC-06)	Electropolished and finished to an average of 5 µin. (0.13 µm)	std cm ³ /s at the seat, envelope, and all seals. The DP series design has been helium leak tested to maximum leak rate of
Special cleaning with non-ozone-depleting chemicals	Performed in specially cleaned areas; valves are individually bagged.	P1	Special Cleaning and Packaging (SC-11)		1×10^{-10} std cm ³ /s.

Performance Specifications

See the *DP Series Diaphragm Valve Technical Report*, MS-06-15, for more information on helium leak testing, particle counting, moisture analysis, hydrocarbon analysis, ionic cleanliness, and lab cycle testing data.

Flow Data

Pressure	Low-Press		High-Pressure Mode $C_v = 0.20$	
Drop to Atmosphere psig (bar)	Water U.S. gal/min (L/min)	Air std ft ³ /min (std L/min)	Water U.S. gal/min (L/min)	Air std ft ³ /min (std L/min)
10 (0.68)	0.85 (3.2)	3.0 (86)	0.63 (2.4)	2.3 (64)
50 (3.4)	1.9 (7.2)	8.1 (230)	1.4 (5.4)	6.0 (170)
100 (6.8)	2.7 (10.2)	14.3 (410)	2.0 (7.6)	10.6 (300)



Actuation Options

Manual Actuators

- Low-pressure valves have blue handles as standard.
- High-pressure valves have white handles as standard.
- Seven handle colors are available; see Options and Accessories Handle Colors, page 12.



Directional

- Quick, quarter-turn actuation
- Handle shape provides visual indication of OPEN and CLOSED position
- Available on high- and low-pressure models



Integral Lockout

- Quick, quarter-turn actuation
- Lockable in the CLOSED position for safety
- Handle shape and window indicator provides visual indication of OPEN and CLOSED position.
- Available on high- and lowpressure models

Round

- Quick, quarter-turn actuation
- Handle with window provides visual indication of OPEN and CLOSED positions
- Available on high- and lowpressure models



Toggle

- Spring-loaded toggle design for quick actuation
- Lockable in the CLOSED position for safety
- Handle position provides visual indication of OPEN and CLOSED positions
- Narrow handle profile allows close parallel mounting of valves
- Available on low-pressure models with PCTFE seats



Pneumatic Actuators

Normally open pneumatic actuators are marked with a green ring on top of the cylinder.

High-Pressure Pneumatic Actuator



Low-Pressure Pneumatic Actuator



IGC II Modular Surface-Mount Valves



- 1.5 in. C-seal design
- Low-pressure valves: directional, integral lockout, round, toggle, and pneumatic actuators
- High-pressure valves: directional and integral lockout handles
- Available in two- or three-port configurations
- For more information on IGC II integrated gas components, see the IGC II Integrated Gas Components—Substrates, Manifolds, Mounting Components, and Assembly Hardware catalog, MS-02-135.

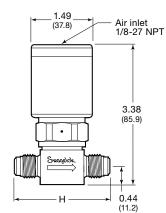


Ordering Information and Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

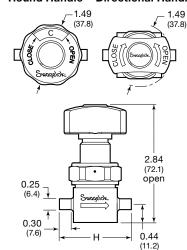
Low-Pressure Valves

Pneumatic Actuator



Integral Male VCR Fittings

Round Handle Directional Handle



Tube Butt Weld Ends

4.07

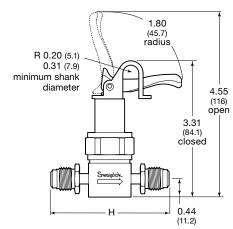
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closed

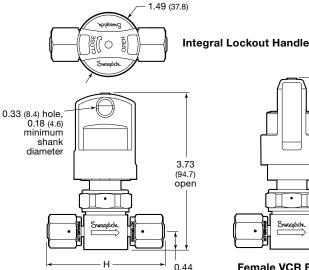
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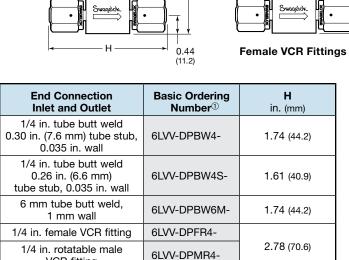
locked

Toggle Handle



Rotatable Male VCR Fittings





6LVV-DPVR4-

6LVV-DPS4-®

6LVV-DPS6M-2

2.30 (58.4)

2.46 (62.5)

2.45 (62.2)

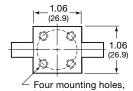
VCR fitting
1/4 in. integral male

VCR fitting

1/4 in. Swagelok tube fitting

6 mm Swagelok tube fitting

Bottom



M5 \times 0.8-6H thread, 0.25 (6.4) deep, 45° from center line, on a 1.00 (25.4) bolt circle.

 $\mbox{M5} \times \mbox{0.8-6H}$ holes are compatible with 10-32 mounting screws.

To order, add a process designator, P, P1, or P6 (see page 3),
to the basic ordering number, then specify the actuator style
as shown:

For a directional handle, no additional designators are required.

Example: 6LVV-DPBW4-P

For an integral lockout handle, insert L.

Example: 6LVV-DPLBW4-P

For a round handle, insert R.

Example: 6LVV-DPRBW4-P

■ For a toggle handle, insert T.

Example: 6LVV-DPTVR4-P

■ For a **pneumatic actuator**, add -**C** for normally closed actuation or -**O** for normally open actuation.

Example: 6LVV-DPBW4-P-C

① Low-pressure valves have blue handles. For other colors, see Options and Accessories—Handle Colors, page 12.

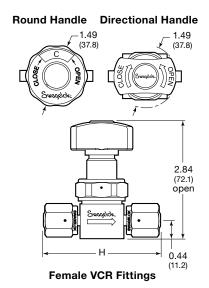
② Not available with P, P1, or P6 processing; omit process designator from ordering number.

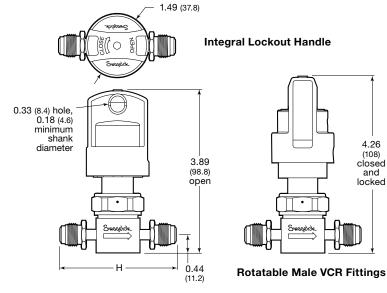
Ordering Information and Dimensions

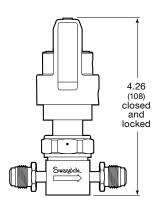
Dimensions, in inches (millimeters), are for reference only and are subject to change.

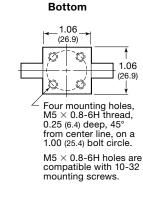
High-Pressure Valves

Pneumatic Actuator 2.48 Air inlet (63.0) 1/8-27 NPT 3.89 (98.8)0.25 (6.4)0.30 0.44 (11.2)**Tube Butt Weld Ends**









End Connection Inlet and Outlet	Basic Ordering Number ^①	H in. (mm)
1/4 in. tube butt weld 0.30 in. (7.6 mm) tube stub, 0.035 in. wall	6LVV-DPHBW4-	1.74 (44.2)
1/4 in. tube butt weld short 0.26 in. (6.6 mm) tube stub, 0.035 in. wall	6LVV-DPHBW4S-	1.61 (40.9)
6 mm tube butt weld, 1 mm wall	6LVV-DPHBW6M-	1.74 (44.2)
1/4 in. female VCR fitting	6LVV-DPHFR4-	
1/4 in. rotatable male VCR fitting	6LVV-DPHMR4-	2.78 (70.6)
1/4 in. integral male VCR fitting	6LVV-DPHVR4-	2.30 (58.4)
1/4 in. Swagelok tube fitting	6LVV-DPHS4- ²	2.46 (62.5)
6 mm Swagelok tube fitting	6LVV-DPHS6M- ²	2.45 (62.2)

① High-pressure valves have white handles. For other colors, see Options and Accessories-Handle Colors, page 12.

To order, add a process designator, P, P1, or P6 (see page 3), to the basic ordering number, then specify the actuator style

For a directional handle, no additional designators are required.

Example: 6LVV-DPHBW4-P

For an integral lockout handle, insert L.

Example: 6LVV-DPHLBW4-P

For a round handle, insert R.

Example: 6LVV-DPHRBW4-P

For a pneumatic actuator, add -C for normally closed actuation or -O for normally open actuation.

Example: 6LVV-DPHBW4-P-C



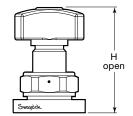
² Not available with P, P1, or P6 processing; omit process designator from ordering number.

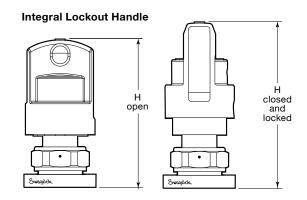
Ordering Information and Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

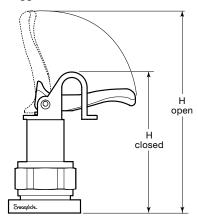
IGC II Modular Surface-Mount Valves

Directional and Round Handles

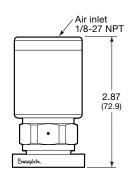




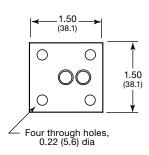
Toggle Handle



Pneumatic Actuator



Bottom



Dimensions

For other valve dimensions, see **Ordering Information and Dimensions** for low-pressure or high-pressure valves on pages 5 and 6.

	Dimensions, in. (mm)				
 Handle	Low-Pressure		High-Pressure		
Туре	H Open	H Closed	H Open	H Closed	
Directional and round	2.36 (59.9)	2.34 (59.4)	2.36 (59.9)	2.34 (59.4)	
Integral lockout	3.25 (82.6)	3.59 ^① (91.2)	3.41 (86.6)	3.78 ^① (96.0)	
Toggle	2.83 (71.9)	4.04 (103)	_	_	

① Closed and locked position.

Low-Pressure Models

	Ordering Numbers			
Actuation	2 Port	3 Port		
Directional handle	6LVV-MSM-DP-2-P	6LVV-MSM-DP-3-P		
Integral lockout handle	6LVV-MSM-DPL-2-P	6LVV-MSM-DPL-3-P		
Round handle	6LVV-MSM-DPR-2-P	6LVV-MSM-DPR-3-P		
Toggle handle	6LVV-MSM-DPT-2-P	6LVV-MSM-DPT-3-P		
Pneumatic, normally closed	6LVV-MSM-DP-2-P-C	6LVV-MSM-DP-3-P-C		
Pneumatic, normally open	6LVV-MSM-DP-2-P-O	6LVV-MSM-DP-3-P-O		

High-Pressure Models

	Ordering Numbers			
Actuation	2 Port	3 Port		
Directional handle	6LVV-MSM-DPH-2-P	6LVV-MSM-DPH-3-P		
Integral lockout handle	6LVV-MSM-DPHL-2-P	6LVV-MSM-DPHL-3-P		
Round handle	6LVV-MSM-DPHR-2-P	6LVV-MSM-DPHR-3-P		



Multiport and Elbow Valves

To customize a valve to meet your system requirements, select designators for:

- multiport or elbow flow path
- end connections for each port
- process specification
- actuator (manual or pneumatic)

Flow Path

Select a flow path as viewed from the top of the valve. Insert the flow path designator in the valve ordering number, as shown on the next page.

- An a next to the port number in the Flow Path column indicates a port above the valve seat.
- A **b** next to the port number in the Flow Path column indicates a port below the valve seat.

		Flow		
Ports	Schematic	Closed	Open	Designator
4	1 2	4a 1b 2b 3a	4a 1b 2b 3a	D
4	1 2	4a 1b 2b 3b	4a 1b 2b 3b	E
	1 2	1b 2a 3b	1b 2a 3b	А
	1 2	4b 1b 2a	4b 1b 2a	В
3	1 2	1b 2b 3a	1b 2b 3a	С
	1 2	1a 2a 3b	1a 2a 3b	F
	1 2	1b 2a 3a	1b 2a 3a	G
	1 1	4a 1b	4a 1b	L
2	5 OD 2 Bottom port	2a 5b	2a 5b	N
	1 1 2	1b 3a	1b 3a	R



End Connections

Select an end connection for each port on the body in numerical order. Insert the end connection designator in the valve ordering number in the same sequence it is selected.

End Conne	End Connection		
1/4 in. tube butt weld, 0.30 in. (7.6 mm) tube stub, 0.035 in. wall		1	
1/4 in. tube butt weld, 0.26 in. (6.6 mm) short tube stub, 0.035 in. wall		F	
6 mm tube butt weld, 1 mm wall		4	
1/4 in. female VCR fitting	- WARRICK - WARR	3	
1/4 in. rotatable male VCR fitting		2	

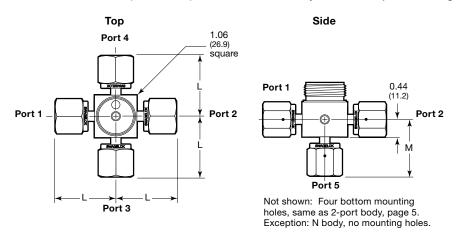
Process Specification and Actuator

See Process Specifications, page 3, for process descriptions. See Ordering Information, next page, for selection details.



Dimensions

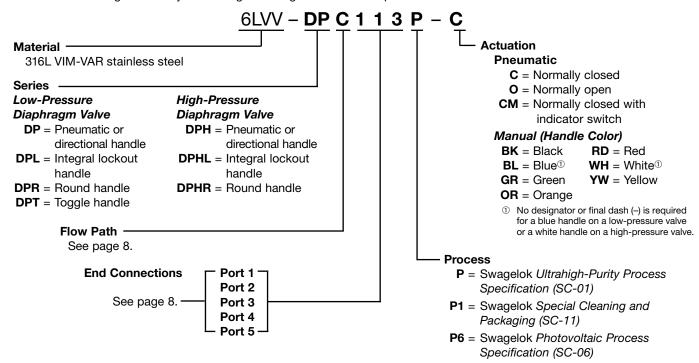
Dimensions, in inches (millimeters), are for reference only and are subject to change.



	Dimensions, in. (mm)	
End Connection	L	М
1/4 in. tube butt weld, 0.30 in. (7.6 mm) tube stub, 0.035 in. wall	0.87 (22.1)	0.76 (19.3)
1/4 in. tube butt weld, 0.26 in. (6.6 mm) tube stub, 0.035 in. wall	0.81 (20.6)	0.70 (17.8)
6 mm tube butt weld, 1 mm wall	0.87 (22.1)	0.76 (19.3)
1/4 in. female VCR fitting	1.39 (35.3)	1.28 (32.5)
1/4 in. rotatable male VCR fitting	1.39 (35.3)	1.63 (41.4)

Ordering Information

Build a valve ordering number by combining the designators in the sequence shown.



Example Ordering Numbers

Ordering Number	6LVV-DPR22P-RD	6LVV-DPHD1313P1-O	6LVV-DPLA323P6
Material	316L VIM-VAR stainless steel		
Series	Low-pressure, pneumatic or directional handle	High-pressure, pneumatic or directional handle	Low-pressure, integral lockout handle
Flow path	2-port, R pattern	4-port, D pattern	3-port, A pattern
Port 1 end connection	1/4 in. rotatable male VCR fitting	1/4 in. tube butt weld	1/4 in. female VCR fitting
Port 2 end connection	_	1/4 in. female VCR fitting	1/4 in. rotatable male VCR fitting
Port 3 end connection	1/4 in. rotatable male VCR fitting	1/4 in. tube butt weld	1/4 in. female VCR fitting
Port 4 end connection	_	1/4 in. female VCR fitting	_
Process	Swagelok Ultrahigh-Purity Process Specification (SC-01)	Swagelok Special Cleaning and Packaging (SC-11)	Swagelok Photovoltaic Process Specification (SC-06)
Actuator	Red directional handle	Normally open	Blue integral lockout handle



Multivalve Manifolds



To customize a multivalve manifold to meet your system requirements, select designators for:

- Iflow path
- end connections for each port
- process
- actuator (manual or pneumatic).

Flow Path

Select a flow path. Insert the flow path designator in the manifold ordering number, as shown on the next page.

- P1, P2, and P3 designate port numbers.
- V1 and V2 designate valve numbers.

Manifold	Schematic	Flow Path	Designator
2-valve, 3-port monoblock	P2 	V1 P2 V2	1V
	P2 P1 V1 V2 P3	P1 P2 V2	2V
2-valve, 3-port double pattern	P1 V2 P2 V1 X P3	P1 P2 P3 V2 P3 Side	1D

End Connections

Select an end connection for each port on the body in numerical order. Place the end connection designator in the valve ordering number in the same sequence it is selected.

End Connection		Designator
1/4 in. tube butt weld, 0.30 in. (7.6 mm) tube stub, 0.035 in. wall		3
1/4 in. female VCR fitting	- NOTE OF THE PARTY OF THE PART	2
1/4 in. rotatable male VCR fitting		1

Process Specification and Actuator

See **Process Specifications**, page 3, for process descriptions. See **Ordering Information**, next page, for selection details.



2-Valve,

3-Port Monoblock

L2

2.791

(70.9)

4.042

(103)

2.661

(67.6)

3.912

(99.3)

3.351

(85.1)

4.602

(117)

1.81

(46.0)

2.03

(51.6)

2.39

(60.7)

Dimensions, in. (mm)

1.81

(46.0)

2.03

(51.6)

2.39

(60.7)

2-Valve. 3-Port

Double

Pattern

L1

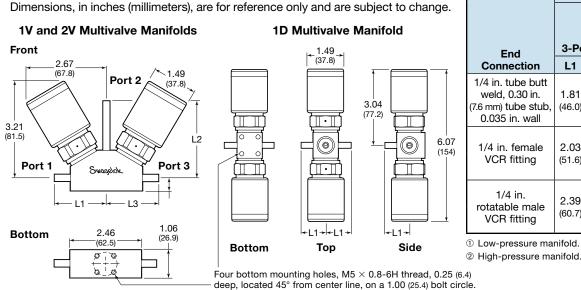
0.87

(22.1)

1.39

(35.3)

Dimensions

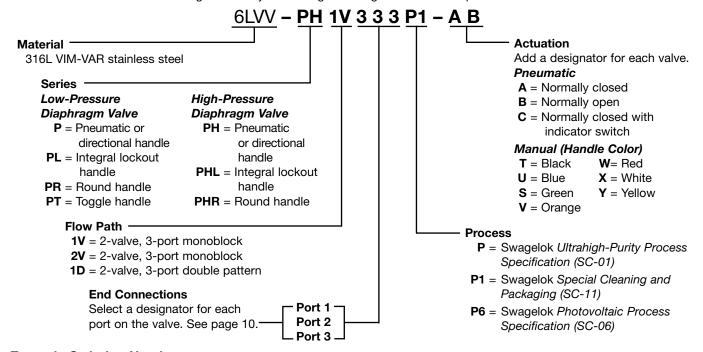


 Low-pressure mai 	nifold.

 $\mbox{M5}\times\mbox{0.8-6H}$ holes are compatible with 10-32 mounting screws.

Ordering Information

Build a multivalve manifold ordering number by combining the designators in the sequence shown below.



Example Ordering Numbers

Ordering Number	6LVV-P2V323P1-AB	6LVV-PHL1D212P-SW	6LVV-PT1V333P6-UU
Material	316L VIM-VAR stainless steel		
Series	Low-pressure, pneumatic or directional handle	High-pressure, integral lockout handle	Low-pressure, toggle handle
Flow path	2 valve, 3-port monoblock, 2V	2 valve, 3-port double pattern, 1D	2 valve, 3-port monoblock, 1V
Port 1 end connection	1/4 in. tube butt weld	1/4 in. female VCR fitting	1/4 in. tube butt weld
Port 2 end connection	1/4 in. female VCR fitting	1/4 in. rotatable male VCR fitting	1/4 in. tube butt weld
Port 3 end connection	1/4 in. tube butt weld	1/4 in. female VCR fitting	1/4 in. tube butt weld
Process	Swagelok Special Cleaning and Packaging (SC-11)	Swagelok Ultrahigh-Purity Process Specification (SC-01)	Swagelok Photovoltaic Process Specification (SC-06)
Valve 1 actuator	Normally closed	Green integral lockout handle	Blue toggle handle
Valve 2 actuator	Normally open	Red integral lockout handle	Blue toggle handle



Options and Accessories

Handle Colors (excluding multivalve manifolds)

Seven handle colors are available for color coding of process lines.

Select a basic kit ordering number and add a color designator.

Handle Kit	Basic Ordering Number
Directional	NY-5K-DP-
Integral lockout	NY-5K-DPL-
Round handle replacement	PY-5QK-DPR-
Round handle retrofit	PY-5K-DPR-

Color	Designator	
Black	BK	
Blue	BL	
Green	GR	
Orange	OR	
Red	RD	
White	WH	
Yellow	YW	

Example: NY-5K-DP-RD for a red directional handle kit.

Indicator Switch

- Transmits a signal to an electrical device, indicating the open or closed position of the pneumatically actuated valve.
- Features a single-pole, single-throw switch rated at 1/2 A for 115 V (ac).
- Includes a 24 in. (61 cm) wire lead with an inline clip.
- Is available assembled on any normally closed and

high-pressure, normally open, pneumatically actuated DP series valve, or as a kit for field assembly.

Factory-Assembled Indicator Switches

To order a valve with an indicator switch, add **M** for a normally open switch or **M-2** for a normally closed switch to the valve ordering number.

Examples: 6LVV-DPFR4-P-C**M** 6LVV-DPHBW4-P-C**M-2**

Indicator Switch Kits

To order a kit for an existing valve, use ordering number MS-ISK-DP-CM for a normally open switch or MS-ISK-DP-CM-2 for a normally closed switch.

Kits include actuator and switch.

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

Caution: Do not mix or interchange parts with those of other manufacturers.

High-Temperature Seat Material—Polyimide

- Temperature rating is from 50 to 300°F (10 to 150°C).
- Fluorocarbon FKM O-rings in pneumatic actuator are included.
- All other materials and ratings remain the same.

To order, insert **V** in the valve ordering number.

Examples: 6LVV-DP**V**C111P-C 6LVV-DPH**V**BW4P-C

Maintenance Kits

Diaphragm Replacement Kits

- Include two diaphragms and replacement instructions.
- Are available for high- or low-pressure valves.

Ordering number: E-3DK-DP



Actuator Replacement Kits

Include actuator and service instructions.

Select a kit ordering number:

Actuator	Ordering Numbers	
Replacement Kit	Low-Pressure	High-Pressure
Directional handle	NY-DP-K1-BL	NY-DPH-K1-WH
Integral lockout handle	NY-DPL-K1-BL	NY-DPHL-K1-WH
Round handle	PY-DPR-K1-BL	PY-DPHR-K1-WH
Toggle handle	SS-DPT-K1-BL	-
Pneumatic normally closed	A-DP-K1-C	A-DPH-K1-C
Pneumatic normally open	A-DP-K1-O	A-DPH-K1-O
High-temperature pneumatic normally closed	A-DPV-K1-C	A-DPHV-K1-C
High-temperature pneumatic normally open	A-DPV-K1-O	A-DPHV-K1-O

⚠ Do not interchange high- and low-pressure actuators.

Oxygen Service Hazards

For more information about hazards and risks of oxygenenriched systems, see the Swagelok *Oxygen System Safety* technical report, MS-06-13.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com or contact your authorized Swagelok representative.

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