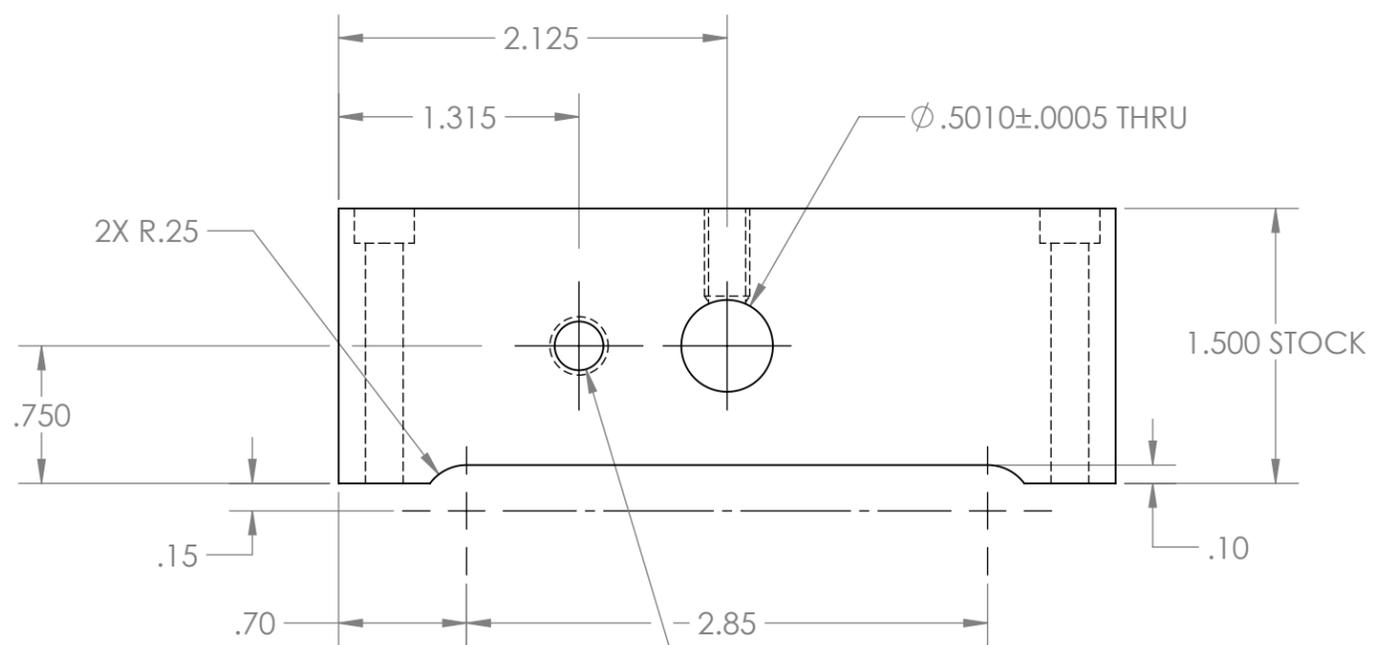
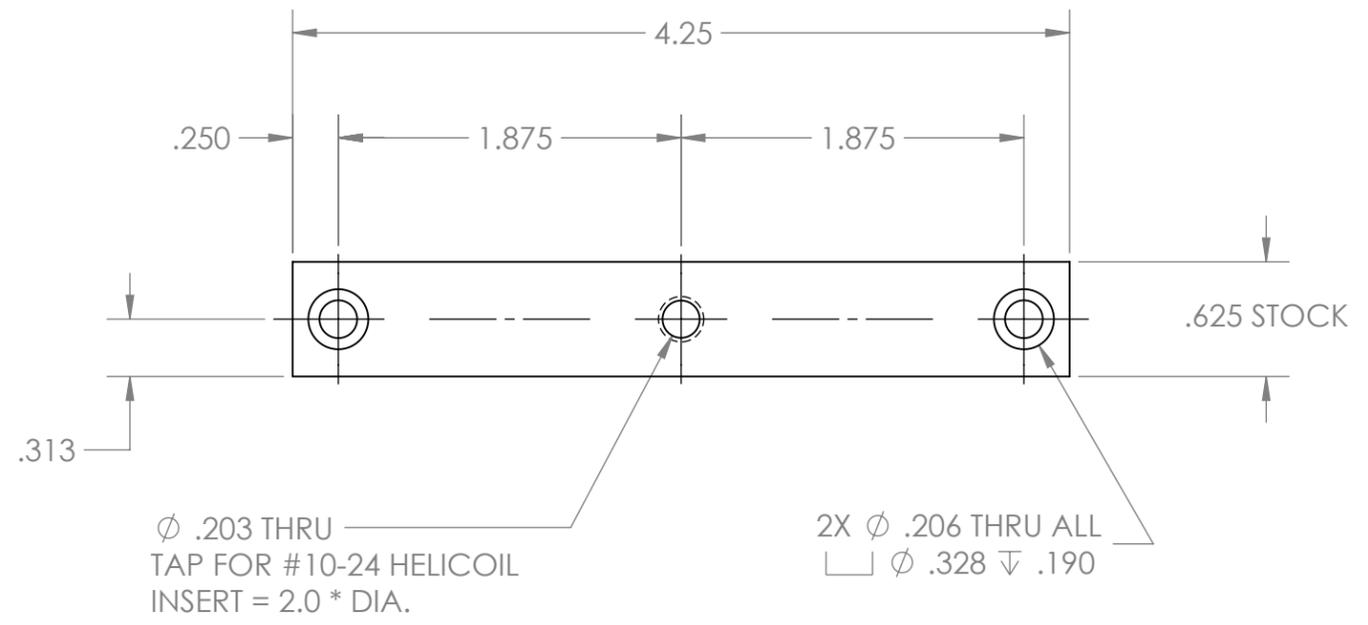
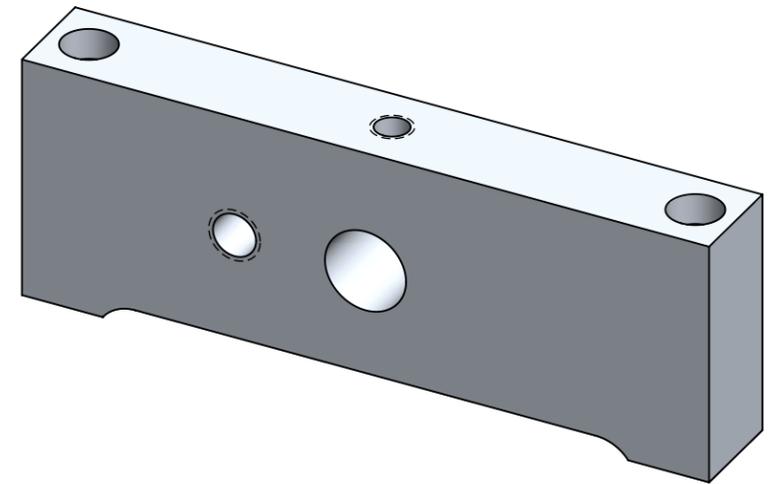


REVISIONS				
REV.	DESCRIPTION	MD WO #	DATE	BY
1	Released	W04047-002	11-MAY-2016	PMG



$\phi$  .266 THRU ALL  
 TAP FOR 1/4-20 HELICOIL  
 INSERT = 2.0 \* DIA.



N3010217-MDE-0003-0002  NEXT ASSEMBLY	<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES BREAK ALL SHARP EDGES .02 MAX. REMOVE ALL BURRS 30 Deg. CHAMFER ENDS ALL THREADS MACHINE SURFACE FINISH $\sqrt{32}$	 <b>National Superconducting Cyclotron Laboratory</b> MICHIGAN STATE UNIVERSITY - East Lansing, Michigan	DRAWN BY <b>A. SLATIN</b>	Project / System Reference <b>Beam Degradar</b>	
	DO NOT SCALE DRAWING		DATE <b>MAY 2016</b>	DESCRIPTION <b>Guide Shaft Mount Block</b>	
	<b>Dimension Tolerances</b> 1 Place Dec. $\pm$ .030 2 Place Dec. $\pm$ .010 3 Place Dec. $\pm$ .005 "Stock" $\pm$ .060 Angles $\pm$ .5°	SCALE <b>1:1</b>	MATERIAL <b>6061-T6 Alum</b>	PART # <b>N3010217-MDE-0003-0027</b>	REV <b>1</b>
	SHEET 1 OF 1				